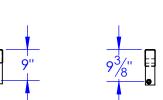
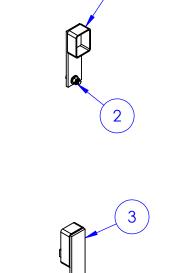
ITEM	PART NUMBER	DESCRIPTION	DRAWING #	QTY.
1	BO-5/8x1-3/4 FLHCS	FLANGE HEAD BOLT 5/8x1-3/4"	STOCK	6
2	BO-5/8 HNN	LOCK NUT 5/8	STOCK	6
3	FP-FLL3-1 DS	DRIVER SIDE FLL-3 FRONT BRKT	90-1843-22	1
4	FP-FLL3-1 PS	PASSENGER SIDE FLL-3 FRONT BRKT	90-1843-22	1
5	FP-FLL3-2 DS	DRIVER SIDE FLL-3 CENTER BRKT	90-1843-24	1
6	FP-FLL3-2 PS	PASSENGER SIDE FLL-3 CENTER BRKT	90-1843-24	1
7	FP-FLL3-3 DS	DRIVER SIDE FLL-3 REAR BRKT	90-1843-28	1
8	FP-FLL3-3 PS	PASSENGER SIDE FLL-3 REAR BRKT	90-1843-28	1

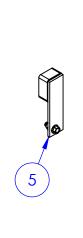
	revisions		
REV.	DESCRIPTION	DATE	APPROVED
Α	REVISED FROM DWG # 10-1846	1/22/2013	

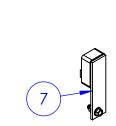


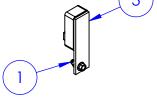












DO NOT SCALE DRAWING

DIMENSIONS ARE IN INCHES DRAWN HEATH 1/28/2013 TOLERANCES: FRACTIONAL±1/16 LL-FLL-3 PART # ANGULAR: MACH±1 BEND ± ASM # TWO PLACE DECIMAL ±010 THREE PLACE DECIMAL ±005 COMMENTS: MATERIAL

LEVEL LOK FORD TYPE 3

P.O. BOX 248, SABETHA, KS 66534



						_
SIZE	DWG.		0-1843			REV.
SCAL	E:1:28	WEIGHT:	27.24	SHEET 1 C)F 1	



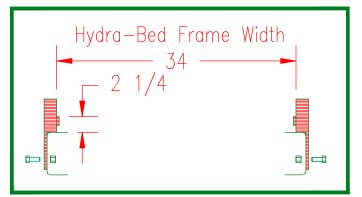
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GENERAL INSTRUCTIONS AND CAUTIONS

Note: When welding, attach welder ground only to Hydra—Bed, not to truck frame. Use low—hydrogen rod or wire electrode. NEVER weld to the frame of the truck. Correct installation of the Level—Lok system assures Front to Rear and Side to Side leveling as well as Left to Right centering of the Hydra—Bed. Never obstruct factory overload spring mounting locations.

When drilling truck frame, do not damage any part of the braking, fuel or electrical systems.

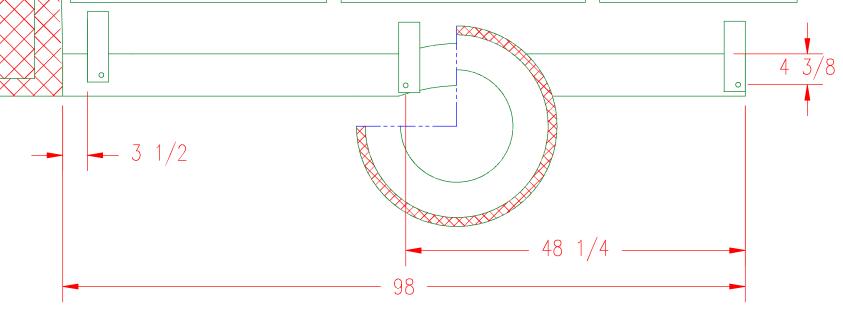
VIEW OF REAR LEVEL-LOK ON TRUCK FRAME



Place front FLL-3 over truck frame with hole to rear. Locate front edge of FLL-3 approx 3 1/2" from cab. Mark and drill 5/8" hole in truck frame.

Locate center FLL-3 over 1/4" pilot hole. Remove plastic wiring clamp, re-secure wiring harness to another location. Drill hole to 5/8".

Locate rear FLL-3 with hole to rear, over 1/2" pilot hole. Drill hole out to 5/8".



FLL-3

 $1980-1997 \ \text{Ford} \\ 56\text{" Cab to Axle Single/Dual Wheel}$